

Technical Product Bulletin

Number: DJTPB019A



Name:	Tapped Terminal
Application:	Automotive Cable Harness Connector.
Description:	A terminal with a hollow shaft tapped with 6-32 threads. The smaller diameter portion of the shaft is knurled and has a .093 inch diameter hole. The knurled end of the terminal is designed to press fit into a thermoset insulator so the part won't rotate. The hollow portion can then be rolled over or flared to provide rivet like retention.
Dimensions:	7/32 inch diameter shaft by .634 inch length and .753 inch length.
Material:	7/32 inch diameter soft yellow brass
Tolerances:	0.005 inch with some dimensions held to 0.004 inch.
Finishes:	None
Fabrication:	Single spindle Swiss screw machine.
Special Features:	No burrs allowed anywhere.

Dejay Industries

1202 Richardson Drive, Suite102, Richardson, Texas 75080 Phone: (972)234-0211; Fax: (972)234-2490; Toll Free: 888-805-3529; E-Mail: info@dejayind.com