

Technical Product Bulletin

Number: DJTPB034



Name: Swivel Pin

Application: Quick release harness assembly.

Description: A cylindrical part with multiple diameters. Shown next to a one inch scale for size

comparison.

Dimensions: 0.815 inch in length with a 0.180 inch maximum diameter.

Material: 12L14 Steel.

Tolerances: \pm 0.005 inch with some critical dimensions held to \pm 0.001 inch.

Finishes: Black Oxide.

Fabrication: Coil fed automatic Swiss.

Special Features: Spherical radius and chamfer on ends to decrease friction in application, no

burrs allowed anywhere, uniform deep black oxide finish.

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